



# EC22 O Transmitter

**Accurate oxygen measurements even in helium-containing environments**



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Monitoring oxygen is a common safety concern in many manufacturing processes. Many industries, such as semiconductor manufacturing or laboratory and research facilities, also use helium, because it is both a good electrical insulator and chemically it is extremely inert.

However, timely detection of oxygen deficiency is more difficult when a very light gas such as helium escapes, since its gas density is only 0.14 (air = 1). The EC22 O with partial pressure sensor was specially designed to monitor oxygen in environments with gases of low molecular weight.

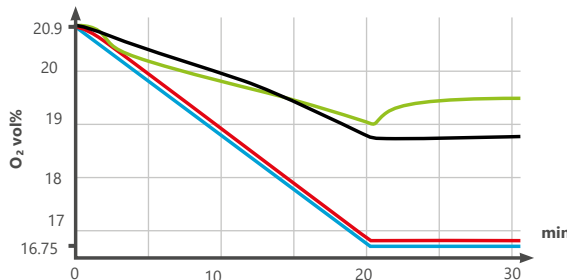
## Protection level, display and operation

The compact housing for wall mounting is protected against splash water and dust (IP54). There are two status LEDs on the front of the EC22 O. The green one indicates operational readiness and the yellow one signals faults or special states.

## Sensor readings of different sensor technologies

0 to 20 % helium in the air  
Adding 1 % helium per minute

- O<sub>2</sub> level
- EC partial pressure sensor
- Zirconium dioxide sensor
- Standard EC sensor



Analog version of the EC22 O with one cable entry and display

## Communication

Signal transmission, for example, to GfG controllers or higher-level process control systems, uses either 4-20 mA industry standard (alternatively also with 0.2-1 mA) or uses the digital RS-485 interface (Modbus RTU).

## Reliable and cost-effective

Additionally, a smart electronic system controls temperature compensation and facilitates operation and maintenance. The high quality durable sensor (expected 5-year life) ensures many years of use.

## The best measurement method

The EC22 O with partial pressure sensor is the only way to reliably monitor the concentration of oxygen even in environments that contain or may contain helium.

## The 22 series transmitters

In addition to the highly specialized EC22 O, the 22 series offers a wide range of other high-quality transmitters for many gases and measuring ranges:

- CC22** For monitoring combustible gases
- CC22 ex** For monitoring combustible gases in Ex zone 2
- CS22** For monitoring refrigerants
- EC22** For monitoring toxic gases, H<sub>2</sub> and O<sub>2</sub>
- IR22** For monitoring combustible gases and CO<sub>2</sub>
- IR22 F** For monitoring CO<sub>2</sub> in cold stores
- ZD22** For monitoring O<sub>2</sub>

The 22 series transmitters are usually available in a version with or without display, push buttons and alarm.

## Technical Data: EC22 O

- Measuring principle:** Electrochemical (EC)
- Detection range:** 0-35% by volume
- Gas supply:** Diffusion or gassing per calibration adapter
- Expected sensor life:** 5 years
- Response time:** t<sub>90</sub> ≤ 5 s
- Temperature:** +32 to +122 °F / 0 to +50 °C

- Humidity:** 0 to 90% r.h.
- Pressure:** 70 to 125 kPa
- Output signal:**
  - Analog: 0.2-1 mA or 4-20 mA
  - Digital: RS-485
- Power supply:** 12 to 30 V DC
- Housing:** Plastic

- Protection class:** IP54
- Dimensions:** 3.78 x 6 x 2 in / 96 x 153 x 49 mm (W x H x D)
- Weight:** 11 to 14 oz / 310 to 390 g

\* Configurable measuring range



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All specifications on this brochure are subject to technical changes due to further development.

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