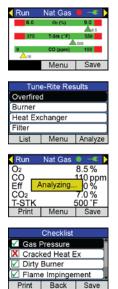






# Run Nat Gas ۵ Menu Save BACHARACH. ESC B-SMART Tune-Rite™ Patent Pendin9

## Tune-Rite™ Software Operation Manual





P/N: 0024-9504 Revision 1

July 2015

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## Section 1. Introduction

Thank you for purchasing a Bacharach Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus. Your new combustion analyzer provides a suite of features and functionality to simplify the combustion analysis process. These features and functions are detailed in the Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus manual that is included with your instrument.



Figure 1-1. Fyrite® INSIGHT® Plus Reporting Package Kit

Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus is a next-generation combustion analyzer that integrates Bacharach's new Tune-Rite<sup>TM</sup> combustion analysis assistant into the feature-rich, state-of-the-art programming of the traditional Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus.

Bacharach's Fyrite<sup>®</sup> Tune-Rite<sup>™</sup> help system provides:

- A "when-you-need-it" solution that is integrated with the Fyrite® INSIGHT® Plus
- Guidance based on live data and typical characteristics of the combustion appliance
- An additional layer of diagnostic thoroughness to the traditional combustion analysis process
- Additional comfort and confidence for the service technician
- A detailed, customizable, and value-added service report for the customer

Tune-Rite™ is a non-intrusive combustion analysis assistant offering as much

help as the technician chooses. It is integrated into the Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus interface and provides feedback and diagnoses throughout the entire combustion analysis process if requested.

- It tells you when the combustion appliance is ready for analysis.
- It reviews combustion test results based on the appliance type, fuel type, and various live readings.
- It identifies possible causes and recommends ways to correct problems and improve overall combustion efficiency.
- It provides tools allowing you to track your progress through the analysis and troubleshooting process.
- It includes a reporting feature enabling you to build then print a customized summary report of your analysis, including "as found", "as left", and service checklist data.

It is a help *and* training tool that's as useful to the seasoned HVAC veteran as it is to the novice technician.

## Section 2. Safety

#### 2.1. Conventions



**WARNING:** A warning statement denotes a potential hazard associated with the use of this equipment. Failure to follow this information could result in serious personal injury or death.



**CAUTION:** A caution statement indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. Caution statements may also be used to alert against unsafe practices.



**IMPORTANT:** An important statement provides emphasis of an important feature, operation, etc. Failure to follow this information could void your warranty, result in improper operation, or cause equipment damage.



**NOTE:** A note statement provides emphasis of a feature, operation, practice, etc.

## 2.2. Safety Precautions

For important information on proper operation and operator safety, read and follow the contents of this manual. Failure to do so can result in serious injury, death, or property damage.



**WARNING:** Only trained technicians should use a combustion analyzer. Failure to adjust the appliance to specifications recommended by the appliance manufacturer can cause malfunction and result in serious injury, death, or property damage.



**WARNING:** Failure to prevent combustion by-products such as CO gas from leaking into the living space can create hazardous conditions that could result in serious injury, death, or property damage.



WARNING: Tune-Rite™ screens help to optimize the combustion efficiency of a heating appliance while reducing flue gas emissions such as soot and CO. Before using the analyzer, read and follow the INSIGHT® Plus instruction manual. ALWAYS refer to the appliance manufacturer's instructions before servicing the appliance. Where the appliance manufacturer's recommendations are in conflict with the analyzer's screens, operating values, or instructions, the appliance manufacturer's recommendations take precedence and should always be followed.



**WARNING:** After making appliance adjustments, always rerun the combustion analysis using the analyzer to confirm that the appliance is operating within the appliance manufacturer's recommendations.

## 2.3. Data Ranges



**WARNING:** The probable causes in the help screens are based on the appliance type and typical operating values. The operating values programmed in the analyzer are typical but not comprehensive.

CO recommendations are based on 100 ppm CO. Local rules and regulations always take precedence. Where applicable, smoke tests (in fuel oil applications) and draft tests (for all fuels) should be performed prior to combustion tests.

The operator should compare the appliance manufacturer's operating values to the analyzer's default values to ensure that analyzer results are applicable to the appliance under test. Review Table 2-1 for a list of default values used during the analysis.

Table 2-1. Default "In Range" Data Ranges Used During Analysis

_ Appliance Type		Default "In Range" Data Ranges				
Fuel	F=Furnace, B=Boiler, W=Water Heater		O <sub>2</sub> (%)	T-Stack (°F)	CO (ppm)	Draft-Stack (inwc)
		Atmospheric Draft (70%)	6 to 9	375 to 550	< 100	-0.01 to -0.05
(se	F	Fan Induced Draft (80%)	6 to 9	325 to 425	< 100	-0.01 to -0.05
al G		Condensing (90%)	5 to 9	< 125	< 100	n/a
NG (Natural Gas)	W	Water Heater	5 to 9	380 to 580	< 100	-0.01 to -0.05
N <sub>2</sub>		Atmospheric Draft (70%)	6 to 9	400 to 580	< 100	-0.01 to -0.05
NG	В	Fan Induced Draft (80%)	6 to 9	310 to 480	< 100	-0.01 to -0.05
		Condensing (90%)	3 to 7	< 140	< 100	n/a
	,	Flame Retention	3 to 6	350 to 500	< 100	-0.02 to -0.05
	В	Non-Flame Retention	5 to 9	400 to 600	< 100	-0.02 to -0.05
Oil 1		Flame Retention	3 to 6	370 to 510	< 100	-0.02 to -0.05
	F	Non-Flame Retention	5 to 9	490 to 600	< 100	-0.02 to -0.05
		Condensing	3 to 6	< 125	< 100	n/a
		Atmospheric Draft (70%)	6 to 9	375 to 550	< 100	-0.01 to -0.05
	F	Fan Induced Draft (80%)	6 to 9	325 to 425	< 100	-0.01 to -0.05
эc		Condensing (90%)	5 to 9	< 125	< 100	n/a
Propane		Atmospheric Draft (70%)	6 to 9	400 to 580	< 100	-0.01 to -0.05
Pro	В	Fan Induced Draft (80%)	6 to 9	310 to 480	< 100	-0.01 to -0.05
		Condensing (90%)	3 to 7	< 140	< 100	n/a
	W	Water Heater	5 to 9	380 to 580	<100	-0.01 to -0.05
		Flame Retention	3 to 6	350 to 500	< 100	-0.02 to -0.05
ne	В	Non-Flame Retention	5 to 9	400 to 600	< 100	-0.02 to -0.05
Kerosene		Flame Retention	3 to 6	370 to 510	< 100	-0.02 to -0.05
Keı	F	Non-Flame Retention	5 to 9	490 to 600	< 100	-0.02 to -0.05
		Condensing	3 to 6	< 125	< 100	n/a

<sup>1 –</sup> Fuel type "Oil" includes Oil #2, Oil #4, Oil # 6, and B5.

## Section 3. Tune-Rite™ Basics

### 3.1. Supported Appliances and Fuel Types

The Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus instrument is useful in analyzing the combustion process in a wide variety of applications. (For a complete list of features and applications, refer to your Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus combustion analyzer manual.) Tune-Rite<sup>™</sup> focuses exclusively on the appliance types listed below.

- Natural gas furnaces (atmospheric, fan induced and condensing)
- Natural gas boilers (atmospheric, fan induced and condensing)
- Oil boilers (retention and non-retention)
- Oil furnaces (retention, non-retention and condensing)
- Kerosene furnaces (retention, non-retention and condensing)
- Kerosene boilers (retention and non-retention)
- Propane furnaces (atmospheric, fan induced and condensing)
- Propane boilers (atmospheric, fan induced and condensing)
- Natural gas water heaters
- Propane water heaters



NOTE: "Oil" includes Oil #2, Oil #4, Oil #6, and B5.

Refer to your Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus manual for the locations of sampling points on your combustion appliance.



**IMPORTANT:** Review the appliance manufacturer's recommendations for the combustion device being tested, and be aware of accepted practices of the local jurisdiction before introducing sampling holes into exhaust pipes or ducts.



**WARNING:** To prevent dangerous exhaust gases from leaking into the space, be sure to completely and securely seal any sampling holes made in the exhaust pipes or ducts.

## 3.2. Typical Combustion Process Review

In a typical combustion process (see Figure 3-1), the following steps usually take place:

- Initial light-off of the combustion appliance
- The system warms up to the point when a steady-state condition is reached. If steady-state is not reached, the combustion appliance may require major tuning, major repairs, or replacement.
- For oil-fired appliance, a smoke test is performed.
- A draft test is performed to verify proper draft in the system.
- Combustion variables (O<sub>2</sub>, CO, CO<sub>2</sub>, ambient temperature, stack temperature, etc.) are analyzed to determine efficiency and proper operation.
- Out-of-range values are indicative of less-than-optimal combustion, and may indicate hardware problems and even safety issues.
- Further investigation may occur and adjustments may be made to the combustion equipment.
- Combustion variables are reevaluated.
- Additional adjustments may be made until the combustion appliance is operating within the appliance manufacturer's recommended guidelines. If this state is never reached, major repairs may be required, the appliance manufacturer's associated documentation may need to be referenced, or a full system replacement may be warranted.

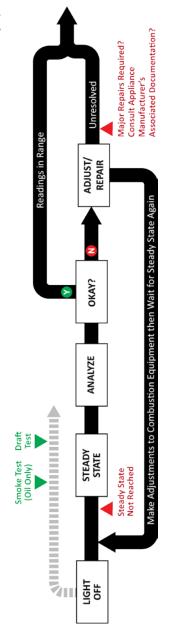


Figure 3-1. Typical Combustion Analysis Flowchart

Technology can be used to simplify this process. The Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus combustion analyzer provides precise live readings of critical combustion data during this process. To determine if the combustion appliance is operating properly and within the appliance manufacturer's recommended specifications, the HVAC technician must still refer to the following.

- Industry experience to evaluate the combustion data
- Familiarity with the combustion appliance
- Familiarity and understanding of the operation of the analyzer

## 3.3. The Tune-Rite™ Integration

Tune-Rite<sup>™</sup> provides an integrated "when-you-need-it" solution that offers guidance based on live data and typical characteristics of the combustion appliance. It gives an additional layer of diagnostic thoroughness to the traditional combustion analysis process, while offering additional confidence to the service technician.

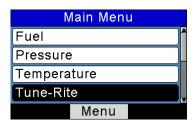


Figure 3-2. Accessing Tune-Rite™ from the Main Menu



WARNING: Be aware of operating limits associated with the combustion appliance you are analyzing. Tune-Rite™ provides general tuning and efficiency recommendations based on the type of appliance and fuel you are using (as well as combustion data). However, always follow the operating instructions and guidelines from the appliance manufacturer for details on precise operating limits.

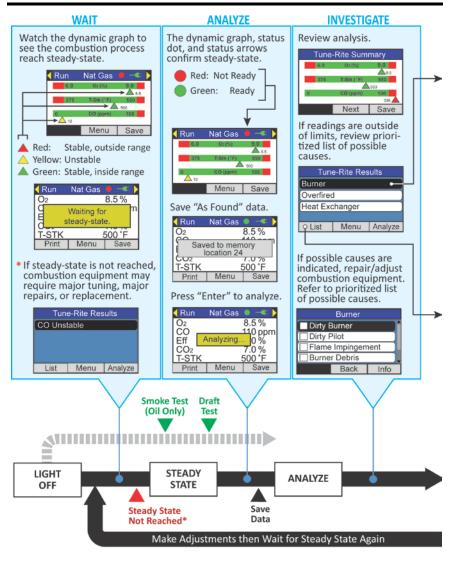


Figure 3-3. Tune-Rite™ Process Map Integration

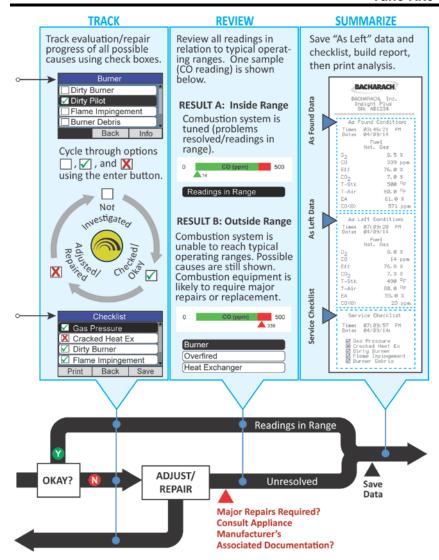


Figure 3-3. Tune-Rite™ Process Map Integration (Continued)

## Section 4. Using Tune-Rite™

#### 4.1. Introduction

Using the Tune-Rite<sup>™</sup> combustion analysis assistant is similar to using the Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus combustion analyzer. If you are already familiar with the INSIGHT<sup>®</sup> Plus, using the Tune-Rite feature will be very intuitive as the screens and menu structure are very similar. Below is a review of the basic menu navigation keys, which also apply to navigation within the Tune-Rite<sup>™</sup> screens.

Table 4-1. Tune-Rite™ Menu Navigation Keys

Key Name	Symbol	General Navigation Function
Arrow Keys	<b>▲</b> , ▼, <b>∢</b> , ▶	Up, down, left, and right movement within a screen or between screens
Enter Key		Proceed; perform the selected action
Escape Key	ESC	Go back

If you are new to using the Fyrite<sup>®</sup> INSIGHT<sup>®</sup> Plus, please refer to the INSIGHT<sup>®</sup> Plus manual for details on combustion analyzer operating instructions, menus, complete navigation instructions, and important warnings.

Multiple fuel types, appliance types, and combustion readings could produce many Tune-Rite<sup>TM</sup> recommendations. This section shows only a small sampling of those options in order to familiarize the operator with Tune-Rite<sup>TM</sup> behavior and intuitive operation.

## 4.2. Selecting Fuel Type and Accessing Tune-Rite™

Step	Description	
1	Turn on the Fyrite <sup>®</sup> INSIGHT <sup>®</sup> Plus combustion analyzer and wait for it to complete its initialization and warm-up procedure. Refer to the INSIGHT <sup>®</sup> Plus Instruction Manual P/N: 0024-9487 for details.	PWR

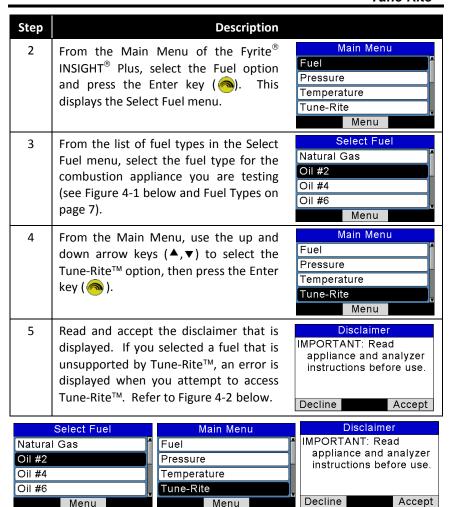


Figure 4-1. Fuel Selection Screens for Supported Fuel

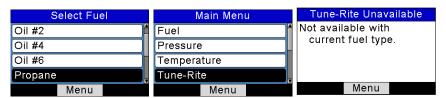


Figure 4-2. Fuel Selection Screens for Unsupported Fuel

## 4.3. Furnace/Boiler Light-Off

If the combustion appliance you are testing is new or is shut off (i.e., "cold"), be sure to start the appliance according to the appliance manufacturer's instructions so that it can warm-up and the process can begin to reach steady-state conditions (which usually takes about 5-10 minutes).

## 4.4. Sample Smoke Test (Oil-Fired Appliances Only)

If the combustion appliance you are testing uses oil as a fuel, it is important to perform a smoke test. Excessive smoke from oil combustion is indicative of a serious combustion process problem, and can also be harmful to people and bad for sensitive combustion analysis equipment like the INSIGHT<sup>®</sup> Plus. A smoke test is used to ensure that the oil-fired system is at least adequately "coarsely" tuned to warrant finer detailed tuning using the combustion analyzer.

A smoke test is a mechanical test that samples the combustion gas by drawing it through a white paper filter. Visual comparison of the combustion gas residue against standard smoke level samples shows the operator if the combustion system is significantly out of tune and in need of coarse tuning before the combustion analyzer should be used.

Step	Description	
1	After setting the fuel type (oil) and accepting the disclaimer, select the oil boiler type and press Enter ( ).	Appliance Type Retention Boiler Non-Retention Boiler
	<ul> <li>Boiler with flame retention burner head (&gt;80% efficient)</li> <li>Boiler with non-flame retention burner head (&lt;75% efficient)</li> </ul>	Menu
2	Select Smoke Number from the Analyze menu and press Enter ( ). The Smoke Number screen is displayed and a Smoke Number is requested.	Analyze Smoke Number Draft: Flue Combustion Menu

Step	Description	
3	Use a True Spot <sup>®</sup> Smoke Tester to sample the oil burners' combustion gas. Compare the sample with the smoke chart to determine the smoke number.	
4	Enter the oil burner's smoke number. Based on the smoke number value that you enter, you <i>may</i> be asked if oil is seen on the paper, to which you will enter either Yes or No.	Smoke Number Smoke Number: 4  Press ENTER  Menu
5	Tune-Rite <sup>™</sup> results are displayed. In this case a "Smoke High" result is displayed. Press Enter ( ) to see the checklist of possible items to check for a high smoke condition.	Tune-Rite Results Smoke High  List Menu Analyze
6	Review the checklist using the up and down arrow keys (▲,▼) to navigate through the list.	Smoke High  Combustion Air  Nozzle Condition  Nozzle Size Oil Pressure  Back Info
7	Inspect, adjust, and/or repair the appliance based on safety guidelines, local regulations, the appliance manufacturer's recommendations, and system guidance from Tune-Rite™. Refer to INSIGHT® Plus Instruction Manual for further safety details.	*
8	As you inspect, repair, and adjust the combustion appliance, track your progress by cycling through options using the Enter key ( ). Refer to Figure 4-3 below.	Smoke High Combustion Air Nozzle Condition Nozzle Size Oil Pressure Back Info

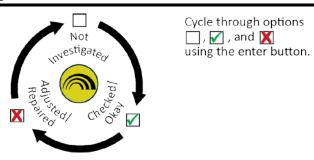


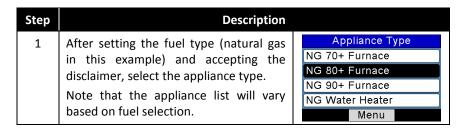
Figure 4-3. Cycling Through Tracking Options

Step	Description	
9	Press the Back key (F2) to go back to the results screen. Then press the Analyze key (F3) to re-analyze.	Tune-Rite Results Smoke High  List   Menu   Analyze
10	Select the Smoke Number option from the Analyze menu. The Smoke Number screen is displayed and a Smoke Number is requested.	Analyze Smoke Number Draft: Breech Combustion Menu
11	Use a True Spot <sup>®</sup> Smoke Tester to sample the oil burners' combustion gas. Compare the sample with the smoke chart to determine the smoke number.	
12	Enter the oil burner's new smoke number after repairs and adjustments have been made.	Smoke Number Smoke Number: 2  Press ENTER Menu
13	Check the smoke test paper for signs of oil residue and enter the appropriate response.	No Yes Oil on paper?

Step	Description	
14	The adjustments have reduced the high smoke condition to an acceptable range.  Select the Analyze option (F3) to return to the Analyze menu.	Tune-Rite Results Smoke OK  List Menu Analyze
15	Select the List option (F1) to review what you investigated and the adjustments you made.	Checklist  Combustion Air  Nozzle Condition  Nozzle Size  Oil Pressure  Print Back Save
16	Select the Save option (F3) to save this service checklist for printing later.	Checklist  Saved to memory location 18  Nozzle Size  Oil Pressure  Print Back Save

## 4.5. Tune-Rite™ Draft Analysis

Ensuring the appliance under test has proper draft is vital in the combustion analysis process. You can directly measure the draft/venting data using the  $INSIGHT^{\$}$  Plus (refer to the  $INSIGHT^{\$}$  Plus manual) and evaluate the data yourself, or you can have Tune-Rite<sup>TM</sup> automatically evaluate the draft data of the combustion appliance.



Step	Description	
2	Select the draft option from the Analyze menu. Note that the number of options in this screen and their names will vary based on the selected fuel type and appliance type.	Analyze  Draft  Combustion  Menu
3	A steady-state reminder message is displayed. Be sure that a steady-state condition is reached before taking venting or draft measurements.	Reminder  Allow appliance to reach steady-state.
4	The draft measurement from the INSIGHT® Plus is displayed.	Pressure  Measured: 0.00 inwc Type: « Draft Reading »  Print   Zero   Save
5	Press the Enter key (♠) to analyze using Tune-Rite™.	
6	Tune-Rite™ results are displayed. Press Next ( <b>F2</b> ) to see the Tune-Rite Results screen.	Tune-Rite Summary  -0.05 inwc -0.01  0.00  Next Save
7	Press the Save key (F3) to save draft data (to be used as your "as found" draft data when you build your service checklist and report).	Saved to memory location 19  Next Save
8	In this case, a "Draft Low" message is displayed. Press Enter ( ) to see the list of possible causes for this condition.	Tune-Rite Results  Draft Low  List   Menu   Analyze

Step	Description	
9	Review the list of possible causes. Note that the list may scroll off the screen, so you may need to use the arrow keys (▲,▼) to navigate through the list.	Draft Low  Blockage Size Pitch Corrosion Back Info
10	Inspect, adjust, and/or repair the appliance based on safety guidelines, local regulations, the appliance manufacturer's recommendations, and system guidance from Tune-Rite™. Refer to INSIGHT® Plus Instruction Manual for further safety details.	*
11	As you inspect, repair, and adjust the combustion appliance, track your progress by cycling through options using the Enter key ((a)). Refer to Figure 4-3 on page 16.	Draft Low  ➤ Blockage  ✓ Size  ✓ Pitch  ✓ Corrosion  Back Info
12	Go back and re-analyze. Select the Draft option from the Analyze menu and press the Enter key ( ).	Analyze  Draft  Combustion  Menu
13	The updated draft measurement from the INSIGHT® Plus is displayed.	Pressure  Measured: -0.02 inwc Type: « Draft Reading »  Print   Zero   Save
14	Press the Save key (F3) to save this draft data (to be used as your "as left" draft data when you build your service checklist and report).	Pressure  Measured: Saved to memory location 20 « Draft Reading »  Print   Zero   Save
15	Press the Enter key (♠) to re-analyze using Tune-Rite™.	

Step	Description	
16	The adjustments have corrected the low draft condition. The draft reading is now within an acceptable range.	Tune-Rite Results Readings In Range  List Menu Analyze
17	Select the List option (F1) to review what you investigated and the adjustments you made.	Checklist  Blockage Size Pitch Corrosion Print Back Save
18	Select the Save option (F3) to save this service checklist for printing later.	Checklist Saved to memory location 21 Pitch Corrosion Print Back Save

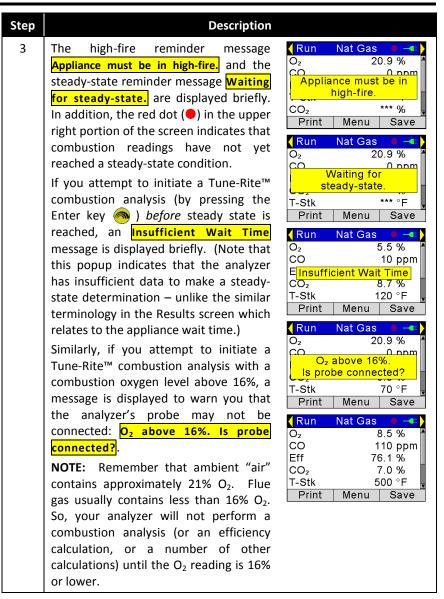
## 4.6. Tune-Rite™ Combustion Analysis

You can directly measure combustion data using the INSIGHT® Plus (refer to the INSIGHT® Plus manual) and evaluate the results yourself, or you can have Tune-Rite $^{\text{TM}}$  automatically analyze the combustion data and make recommendations for repairs and any appropriate optimization.



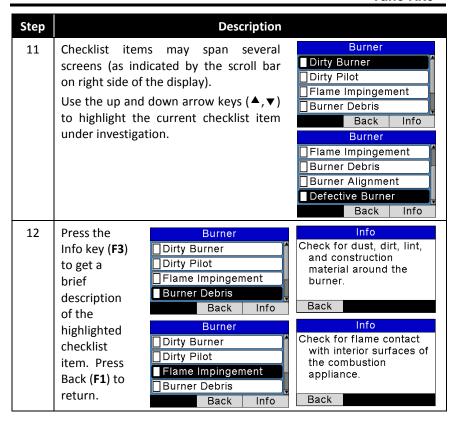
**IMPORTANT:** Possible cause recommendations and range-of-operation values provided during combustion analysis testing assume the combustion appliance is running in high-fire mode.

Step	Description	
1	After setting the fuel type (Natural gas in this example) and accepting the disclaimer (F3), select the appliance type from the list and press Enter ( ).	Disclaimer IMPORTANT: Read appliance and analyzer instructions before use.
	Note that the appliance list will vary based on the selected fuel.	Accept  Appliance Type  NG 70+ Furnace  NG 80+ Furnace  NG 90+ Furnace  NG Water Heater  Menu
2	Select the Combustion option from the Analyze menu and press Enter ( ) to initiate the analysis. Note that the number of options in this screen and their names will vary based on the selected fuel type and appliance type.	Analyze  Draft  Combustion  Menu

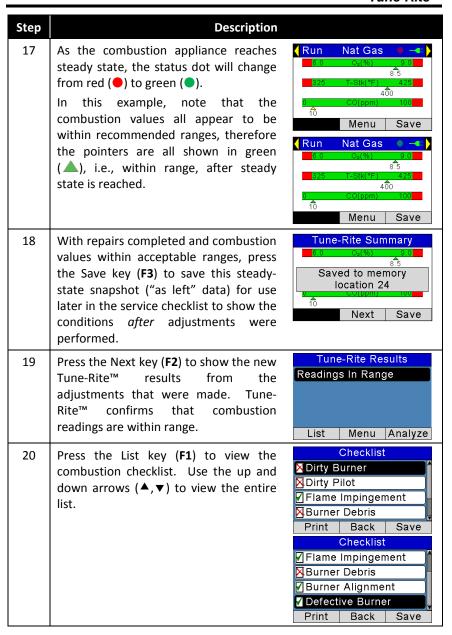


Step	Description	
4	Press the left and right arrow keys (◀,►) to scroll through different display types. As combustion readings begin to reach steady state condition, you may notice that those readings will begin to settle into stable values.  Though individual values may be <i>stable</i> (that is, they are no longer displayed with a yellow pointer [♠] on the dynamic graph display), they <i>may</i> or <i>may not</i> be within the acceptable operating range for the selected fuel and appliance type (green pointer [♠] for <i>within</i> range, red pointer [♠] for <i>outside</i> the acceptable range).	Run   Nat Gas
5	After a sufficient wait time has elapsed and after Tune-Rite confirms the stability of <i>all</i> combustion parameters, the round steady-state dot changes from red (●) to green (●).  Notice that the previously unstable CO reading (yellow pointer △) has changed to a red pointer (△), indicating stability, but an operating range that is not acceptable (similar to the T-Stack value, which is also out of range in this example).	Hold   Nat Gas
6	Press the Enter key (  on analyze the combustion data using Tune-Rite™.	
7	An Analyzing message is displayed temporarily showing that Tune-Rite™ is analyzing the combustion data to determine possible causes for the out-of-range conditions.	Run Nat Gas  6.0 0,(%) 9.0  3. Analyzing 500  0 CO(ppm) 100  Menu Save

Step	Description	
8	When the analysis is complete, the Analyzing message disappears, and the bar graph summary screen is displayed.  Press the Save key (F3) to save this steady-state snapshot ("as found" data) for use later in the custom report to show the conditions before any corrective actions were performed.	Tune-Rite Summary  6 0
9	From the Tune-Rite Summary screen, press the Next key (F2) to show the Tune-Rite Results screen. It provides a prioritized list of possible causes for the out-of-range conditions.  Possible causes may span several screens (as indicated by the scroll bar on right side of the display).	Tune-Rite Results  Overfired  Burner  Heat Exchanger  Filter  List Menu Analyze  Tune-Rite Results  Heat Exchanger  Filter  Blower  System Operation  List Menu Analyze
10	Use the up and down arrow keys (▲,▼) to highlight the possible cause that you want to investigate. Press the Enter key (♠) to get a prioritized checklist of items to inspect and evaluate.	Tune-Rite Results Overfired Burner Heat Exchanger Filter List Menu Analyze



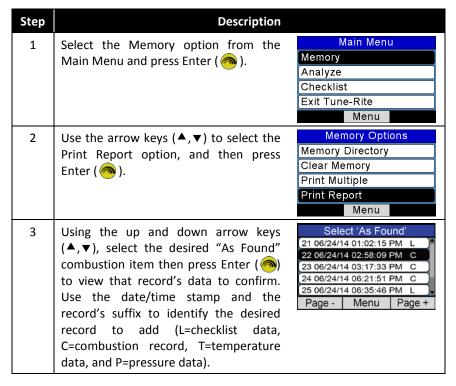
Step	Description	
13	Inspect, adjust, and/or repair the appliance based on safety guidelines, local regulations, the appliance manufacturer's recommendations, and system guidance from Tune-Rite™. Refer to the INSIGHT® Plus Instruction Manual for further safety details.  As you inspect, evaluate, and repair the appliance, track your progress through the checklist.  For each item selected, press the Enter key (♠) repeatedly to cycle through three evaluation options:  Not Investigated  Checked/Okay  Adjusted/Repaired	Burner  Dirty Burner  Dirty Pilot Flame Impingement Burner Flame Impingement Burner Flame Impingement Burner Debris Burner Alignment Defective Burner Back Info
14	After making adjustments and/or repairs, press the Back key (F2) to return to the Tune-Rite Results screen.	Tune-Rite Results Overfired Burner Heat Exchanger Filter List Menu Analyze
15	Press the Analyze key (F3) to re-analyze the combustion process to see the effects of the repairs and adjustments. Use the arrow keys (▲, ▼) to highlight Combustion, and then press Enter (♠) to start the combustion analysis again.	Analyze  Draft  Combustion  Menu
16	As before, the analyzer will ensure that combustion values have reached steady state after your adjustments and/or repairs. The Waiting for steady-state. message is displayed	Run Nat Gas  O2 8.5 % CO 110 ppm Waiting for steady-state.  T-Stk 500 °F Print Menu Save



Step	Description	
21	Press the Save key (F3) to save the checklist for use later to show what investigations were made and what corrective actions were performed.  Then press the Back key (F2) to return to the Menu.	Checklist  Saved to memory location 25  Burner Alignment  Defective Burner  Print Back Save  Main Menu
	NOTE: Checklist tracking marks remain active until you exit Tune-Rite™. Tracking marks are <i>only</i> cancelled when you exit Tune-Rite™.	Memory Analyze Checklist Exit Tune-Rite Menu

#### 4.7. Custom Reporting

Prepare for your final report: You should record data throughout the troubleshooting process for use later in the reporting phase.



Step	Description	
4	Review the combustion data as the correct "As Found" data, then press the Add key (F3) to add that "As Found" record to the print report, or press Back (F1) to select a different combustion record for the report.	Mem: 22 Nat Gas         O₂       8.5 %         CO       110 ppm         Eff       76.1 %         CO₂       7.0 %         T-Stk       500 °F         Back       Menu       Add
5	Using the up and down arrow keys (▲,▼), select the desired "As Left" combustion item then press Enter (♠) to view that record's data to confirm.	Select 'As Left' 21 06/24/14 01:02:15 PM L 22 06/24/14 02:58:09 PM C 23 06/24/14 03:17:33 PM C 24 06/24/14 06:21:51 PM C 25 06/24/14 06:35:46 PM L Page - Menu Page +
6	Review the combustion data as the correct "As Left" data, then press the Add key (F3) to add that "As Left" record to the print report, or press Back (F1) to select a different combustion record for the report.	Mem: 24 Nat Gas         O₂       8.5 %         CO       10 ppm         Eff       79.6 %         CO₂       7.0 %         T-Stk       400 °F         Back       Menu       Add         Mem: 24 Nat Gas       O₂       8.5 %         CO       10 ppm         Eff       Record Added       %         CO₂       7.0 %         T-Stk       400 °F         Back       Menu       Add
7	Using the up and down arrow keys (♠,▼), select the desired Checklist record then press Enter (♠) to view that checklist to confirm. Press the Skip key (F2) to create a report without the checklist.	Select Checklist 21 06/24/14 01:02:15 PM L 22 06/24/14 02:58:09 PM C 23 06/24/14 03:17:33 PM C 24 06/24/14 06:21:51 PM C 25 06/24/14 06:35:46 PM L Page - Menu Page +
8	Review the checklist to confirm it is the correct one (you may have saved other checklists in the analyzer's memory), then press the Add key (F3) to add that checklist to the print report, or press Back (F1) to select a different checklist for the report.	Memory List  Dirty Rurner Dirty Flame Impingement  Burner Debris  Back Menu Add

Step	Description	
9	Turn on and align your printer, then press Enter ( ) to print the final report. A sample printout is shown in Figure 4-4. Note that the sample printout does not reflect all of the sample screens shown in this section. Your printout will reflect the data you save and the records you choose for your printout.	Print Report  To Print Press ENT  Done

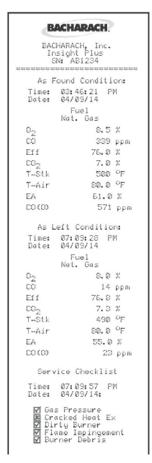


Figure 4-4. Sample Printout Showing Service Checklist

## Section 5. Reference, Service, and Support

Refer to the following documents for additional reference material about the Fyrite  $^{\$}$  INSIGHT  $^{\$}$  Plus, Tune-Rite $^{\mathsf{TM}}$ , and combustion process terminology. On the web, visit www.Tune-Rite.com.

Table 5-1. Reference Material Part Numbers

Reference Material Title	Part Number
Tune-Rite™ Quick Start Guide	0024-9505
Tune-Rite™ Reference Guide and Glossary	0024-9507
True-Spot <sup>®</sup> Smoke Tester Instructions and Parts List	0021-9012
Fyrite <sup>®</sup> INSIGHT <sup>®</sup> Plus Instruction Manual	0024-9487

Service and technical support can be obtained by contacting one of the following Bacharach Service Centers.

Location	Contact Information		Service Shipping Address
	www.myba	acharach.com/rmaform/	Bacharach, Inc.
United	Phone:	724-334-5000	621 Hunt Valley Circle
States	Toll Free:	1-800-736-4666	New Kensington, PA 15068
	Fax:	724-334-5001	ATTN: Service Department
			Murco Ltd – A Bacharach Company
Ireland	Phone:	+353 1 284 6388	114A Georges Street Lower
lielariu	Fax:	+353 1 284 6389	Dun Laoghaire, Dublin, Ireland
			ATTN: Service Department
	Phone:	905-470-8985	Bacharach Of Canada
Canada			20 Amber Street Unit #7
Canada	Fax:	905-470-8963	Markham, Ontario L3R 5P4
	Email:	support@BachCan.ca	ATTN: Service Department



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