

Hard Hat Customization Services

Put Your Reputation on Ours!





Hard Hat Color Choices

MSA offers more stocked color options than competitors. In fact, in our popular V-Gard hard hat, we offer 21 stocked colors, including our newest: Hot Pink! There are non-stocked color options available for all MSA hard hats; a qualifying MOQ of 100 hard hats is required.

Personalization

The same quality and precision that MSA logos have become famous for is now available with personalization. You can add your name, ID#, title or anything else with this additional option.





You can create a shell color of your choice? You need only order a qualifying MOQ of 500 hard hats or more.

Placing Customized Hard Hat Orders

Steps to complete your online logo configuration order:

Summary of how to submit artwork to MSA Logo Express Service

Please review the document for process details.

SUBMITTING MSA distributor **ARTWORK**

METHOD FOR Electronic file emailed to your

FOR **SUBMITTING ARTWORK**

PROGRAMS Corel Draw (version x6 or lower) Adobe Illustrator (version cs6 or lower) Adobe Photoshop (version cs6 or lower)

ARTWORK FILES .cdr (Corel Draw)

VECTOR FILES:

.ai (Adobe Illustrator)

.eps (encapsulated postscript)

REQUIREMENTS

- Convert all fonts to "outlines" (Adobe Illustrator) or "curves" (Corel Draw).
- Provide a list of actual fonts used with artwork file. Font type must be truetype and/or postscript type 1.

Did you know?

If you **only** have other types of artwork, (e.g. printed copies of letterhead or business cards), please contact MSA Logo Express Service for submission instructions.

If you are personalizing your hard hat, please fill out form ID #0617-17-MC.

Submitting Artwork

- 1. Send the artwork by email to the MSA distributor taking your order. They will send it to MSA Logo Express Service.
- 2. Name the Pantone Matching System (PMS) ink colors used in your artwork (if you know them). Type the actual numbers in the email, as colors sometimes don't transmit properly through email. For example, MSA's logo is green, but specifically, the color of our brand logo is PMS 355.
- **3.** Provide all linked graphics and fonts (see "Font Submission")

Note: Should you not have access to email please contact MSA Logo Express for alternate methods.

Personalization

Add your name, ID#, title or anything else with this option. Fill out form ID# 0617-17-MC and submit with order. ONLY AVAILABLE FOR V-GARD LINE OF MSA HARD HATS.

Font Submission

Failure to specify or provide files for the typefaces used in your artwork is the most common source of delays and logo errors. If your artwork includes text, please be sure to:

- Convert type to outlines:
 - Adobe Illustrator (Type > Create Outlines)
 - Corel Draw (Convert to Curves using Ctrl+Q or Command+Q)
- Submit a list of all fonts used, along with the actual font files. All fonts should be TrueType and/or Postscript Type 1 formats.

NOTE: Do not use Helvetica Narrow; it is unreliable and could complicate the printing process.

Put your reputation on ours:

MSA Customized Hard Hats

Our business is safety. We've been the world's leading manufacturer of high-quality safety products since 1914. Our expertise in head protection makes us the hard hat market-leader with brands such as V-Gard®, Topgard® and Skullgard®—all known for their strength and toughness. And, for more than 30 years, we've been logoing hard hats—longer than anyone else in the business.

Practice makes perfect logos:

- MSA uses inks and processes that create durable logos.
 We have never had a complaint about a logo "scratching off" in the 30+ years we have been in the logo business!
- It can be tricky to avoid logo distortion due to the curvature
 of the hard hat. That's why MSA Logo Express® Service employs
 graphic designers who process logos onto hard hats. These skilled
 artisans ensure each logo is placed properly so it not only endures,
 but also accurately represents your brand and logo in color, size and
 shape-despite the curve of the hard hat.
- MSA offers multiple printing services from simple one-color logo to digital photos, in up to four locations
- We don't require "color-separated" artwork for 1+ color logos; nor do
 we require customers to identify the PMS colors in their logos. Our
 graphic artists can manage that, if you do not have these details.
- Re-ordering is easy because we keep your logo on file until you change it¹.

Our Process

Once your order has been received by the MSA Logo Express Service Design center we get to work. Files are imported from your on-line hard hat configuration, assessed for usability and colors separated (if the PMS colors have not been identified) and layout finalized. Should you choose to personalize your hard hat, don't forget to complete form ID# 0617-17 and submit with your order.

Delivery

Once the layout process is complete, our factory craftsman get to work on your order. Your order for a new hard hat logo should ship within eight (8) days from our Murrysville, PA plant from the date we receive your approval on the artwork².

Minimum Order Quantities (MOQ)

MSA requires MOQs, by hard hat type, for logoing and striping. Qualifying MOQs of custom-imprinted or striped hard hats must be of the same size, model and options (i.e., color and suspension). MOQs are:

- 20 for V-Gard®, V-Gard® GREEN, V-Gard® 500, SmoothDome®, Topgard®, Comfo Cap® Hard Hats
- 16 for V-Gard® C1, Skullgard®, or Thermalgard® Hard Hats and V-Gard® H1 Safety Helmets
- 40 for Bump Caps

Pricing

Please refer to your local distributor for pricing details on standard and non-standard charges that may apply to your order.



¹ Files are purged from MSA's system if no logoed hard hat order is received within three (3) years of the first order.

² Orders for repeat logos ship within seven (7) days. This includes 2-3 days for order processing, and 5 days for production.

Other Services

Striping for MSA Hard Hats (except V-Gard C1 Hard Hat and V-Gard H1 Safety Helmets)







P/N 10039100





046614 P/N 10085492

Part No.	Color	Туре	Size (inches)
638463	Silver (2-piece stripe kit for top of V-Gard Hard Hats) ²	Reflective	½ x 7
10039038	Silver / White	Reflective	¾ x 20
10039039	Silver / White	Reflective	1 x 8
10039106	Silver / White ²	Reflective	½ x 26
10051441	Blue	Reflective	¾ x 20
10061564	Silver (Stripes ONLY; not applied. 20/sheet)	Reflective	1 x 18
10085491	Silver (Round Edge) ³	Reflective	1¼ x 20
RP16R	Red / Orange (Stripes ONLY; not applied. 16/sheet)	Retro-Reflective	1 x 4
RP16Y	Lime / Yellow (Stripes ONLY; not applied. 16/sheet)	Retro-Reflective	1 x 4
813147	Green	Reflective	½ x 20
10039100	Silver / White	Reflective	1 x 4
10039101	Red	Reflective	1 x 4
10039102	Blue	Reflective	1 x 4
10039104	Yellow	Reflective	1 x 4
10039105	Orange	Reflective	1 x 4
10046614	Silver / White	Reflective	Crescent w/black letters (Search & Rescue)
10053887	Silver / White	Reflective	½ x 2
10054428	Blue	Reflective	1% x 8¾
10061567	Silver	Reflective	1 x 4
10085492	Lime / Yellow (<i>Hi-Viz</i> ™ with Round Edge) ³	Reflective	1¼ x 20
10085493	Red / Orange (<i>Hi-Viz with Round Edge</i>) ³	Reflective	1¼ x 20
10088759	Blue	Reflective	1½ x 21½
DS234P	Silver / White	Reflective	Crescent w/black letters (Paramedics)
DS239P	Silver / White	Reflective	Crescent w/black letters (First Responder)
DS99	Silver / White (maximum of 16 letters; min. qty. 200)	Reflective	Crescent w/black letters (Custom)

Add any of 27+ different reflective and retro-reflective stripes to your hard hat. MSA reflective stripes help enhance the visibility of workers in daytime conditions, while retro-reflective stripes¹ offer additional enhancement in nighttime or low-light conditions. Stripes are available in various sizes and shapes, and can be placed on all types of MSA hard hats except V-Gard C1 and V-Gard H1 Helmets. (For C1 and H1 striping, see below.)

Keep in mind too, that while you can order more stripes for self-application, MSA does not recommend doing this. The reason for this is MSA pre-treats all hard hats prior to striping with an electrical discharge treatment to enhance the ability of the stripes adhesive bonds.

Striping for MSA V-Gard C1 Hard Hats

White (Non-Reflective)

10102295

Part No.	Color	Position	# of Stripes
10226423	White	Front	6
10226426	Yellow	Front	6
10226425	White	Side	2
10226428	Yellow	Side	2
10226424	White	Back	1
10226427	Yellow	Back	1

Striping for MSA V-Gard H1 Safety Helmets

Part Number	Helmet Style
10197343	Trivent
10193837	Novent



¹ Most of our retro-reflective stripes meet the Type II requirements under ASTMD4956. ASTMD4956 is the specification for flexible, non-exposed glass bead lens and micro prismatic, retro reflective sheeting designed for use on traffic control signs and other devices.

Non-Reflective ½ x 26

² For use with V-Gard Caps and Full Brim Hats only.

³ Cannot be used on V-Gard 500 Vented Caps.



Stock Logos and Slogans

With 23 "pre-built" stock logos and slogans, MSA offers more "off-the-shelf" hard hat graphics than anyone in the industry. Our newest stock logos honor breast cancer survivors and fighters everywhere. They were designed specifically for use on our new Hot Pink V-Gard, but work well on just about any MSA hard hat! Standard logos make it easy for you to place emphasis on safety, patriotism or personnel identification without having to develop your own artwork. They can be can be used alone or with your customized logo and striping.

SAFETY BEGINS HERE	SAFETY IS JOB ONE	SAFETY	SAFETY
SAFETY LEADER	SAFETY FIRST	THINK SAFETY	SAFETY PAYS!
FIRST RESPONDED	VISITOR	EMERGENCY RESPONDER	SUPERVISOR
PI #7400	United We Stand	THINK SAFETY	PI #15020
BL#7400 BL#55225	United We Stand BL#20710 BL#55226	THINK SAFETY BL#7578 BL#50692	BL#16820 BL#50693



Questions about Hard Hat Customization?

Contact your MSA distributor or MSA Logo Express Service.

Email Logo.Express@MSAsafety.com

Phone 1-800-MSA-Logo (1-800-672-5646)

Fax 724-325-2252

Address MSA Logo Express Service

3880 Meadowbrook Road Murrysville, PA 15668-1753

Visit us on the web at us.msasafety.com/logoexpress for more information.



Our Mission

MSA's mission is to see to it that men and women may work in safety and that they, their families, and their communities may live in health throughout the world.

MSA: WE KNOW WHAT'S AT STAKE.

Note: This Bulletin contains only a general description of the products shown. While product uses and performance capabilities are generally described, the products shall not, under any circumstances, be used by untrained or unqualified individuals. The products shall not be used until the product instructions/user manual, which contains detailed information concerning the proper use and care of the products, including any warnings or cautions, have been thoroughly read and understood. Specifications are subject to change without prior notice. MSA is a registered trademark of MSA Technology, LLC in the US, Europe, and other Countries. For all other trademarks visit https://us.msasafety.com/Trademarks.

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